



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

DSI 9781-011
Job Sheet 184361



Part No: DSI 9781-011

Job Qty: 6 pcs

Part Name: Cabin Floor Protector With Traction Tape



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/9/18

Job Tracking No:

Due Date: 11/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	1/14/19	11/7/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging 1 - Pick Kit	6 pcs		11/7/18	0.00	0.00	Packaging 1 - 1		
120	Small Fab - 2 - B4B	6 pcs		11/7/18	0.00	14.24	Small Fab-9		
130	QC 5	6 pcs		11/7/18	0.00	0.00	QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 50		
							QC 5 - 30		
135	DC - 1 - B4B	6 pcs		11/7/18	0.00	0.00	DC - 1 - B4B		
							DC - 2 - B4B		
140	Packaging 3-2 - Stock - B4B	6 pcs		11/7/18	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		

				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150	QC 21 - FG	6 pcs	11/7/18	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
Part Op 110 - pick kit Descriptions: 120 - (Small Fab) INSTALL TRACTION STRIP AS PER DSI 9781 DWG ***THERE WILL SOME TAPE LEFT PLEASE PUT THEM WITH THE KIT FOR SPARES*** 130 - (QC5- Inspect part completeness to step on W/O)QC5- Inspect part completeness to step on W/O) 135 - (Document Control)Photocopy bluefile & type labels per PPP DSI 9781-011 CHG 001 140 - (Identify as per dwg & Stock Location: _____)Identify and pack for shipping as per PPP DSI 9781-011 Location: _____ PPP Rev: _____ 150 - QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D412-760-011	Cabin Floor Protector	6 Ea (1 ea)	90-Start up Operation	5145141	
D412-760-311	Traction Strip Installation, Black	6 pcs (1 ea)	90-Start up Operation	5144766	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
90-Start up Operation	D412-760-011	6	15	0	
	D412-760-311	6	15	0	
Part Specifications					
Specifications could not be found.					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

DSI 9781-011
Job Sheet 184361



Part No: DSI 9781-011

Job Qty: 6 ea

Part Name: Cabin Floor Protector With Traction Tape



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/9/18

Job Tracking No:

Due Date: 11/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		11/7/18	0.00	0.00	Start Up Stores/Pkg-1		DAS 69
110	Packaging	6 pcs		11/7/18	0.00	0.00	Packaging1-5		9-89
120	Small Fab	6 pcs		11/7/18	0.00	14.24	Small Fab-9		
130	QC	6 pcs		11/7/18	0.00	0.00	QC5		
135	DC	6 pcs		11/7/18	0.00	0.00	DC		
140	Packaging	6 pcs		11/7/18	0.00	0.00	Packaging3-2		
150	QC21-FG	6 Ea		11/7/18	0.00	0.00	QC21		

Part Op 120 - INSTALL TRACTION STRIP AS PER DSI 9781 DWG ***THERE WILL SOME TAPE LEFT PLEASE PUT THEM
Descriptions: WITH THE KIT FOR SPARES***

135 - Photocopy bluefile & type labels per PPP DSI 9781-011 CHG 001

140 - Identify and pack for shipping as per PPP DSI 9781-011 Location: _____ PPP Rev: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D412-760-011	Cabin Floor Protector	6 Ea (1 ea)	90-Start up Operation	5145141
D412-760-311	Traction Strip Installation, Black	6 Ea (1 ea)	90-Start up Operation	5144766

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D412-760-011	6	1	0
	D412-760-311	6	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

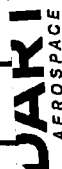
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																		
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Description Work Order Deviation		Disposition		Completed By																	
				Lead hand / Supervisor																	
				Approval Verification																	

Root Cause		
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ OTHER : ☐

16710 Audubon Street
 Houston, TX 77057
 TEL: 281-513-6322
 FAX: 281-513-6323
 Email: sales@dartaero.com
 www.dartaerospace.com



Container No: S146218



Part: DSI 9781 - 011

Job No: 184361

Serial No/Batch: S146218

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH07 - 37 Issue 3 of FA-827G SRD2492NY 10/09/13, EASA S